



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D4306-1
Job Sheet 170158



Part No: D4306-1

Job Qty: 8 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/16/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP Rev:A 11.01.20 new issue DD verf:EC IPP Rev:B 11.03.03 AS PER DWG
REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		1/15/18	0.00	0.00	Start Up Large Fab-6		D.M.L 18-1-16
100	Large Fab	8 pcs		1/16/18	0.00	5.05	Large Fab 8		D.M.L 18-1-16
110	QC	8 pcs		1/16/18	0.00	0.00	QC6		38
120	Packaging	8 pcs		1/16/18	0.00	0.00	Packaging3 Large Fab		Dr 2018-01-31
130	QC21-SA	8 Ea		1/16/18	0.00	0.00	QC21		MCS FEB 0 2018

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00" and use jig for other
Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg
D4306

110 - QC6- All purchased or subcontracted products

120 - Identify as per dwg & Stock Location: LOCATION: WA004

130 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TS0.750W.049	33	358	0	0

Part Specifications

Specifications could not be found.

Plex 1/11/18 8:45 AM dart.poulin.mario

DART
AEROSPACE
S032831

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Rib

PART NO: D4306 – 1

Original Serial #: S032831

Revision:

Operation: Start up Operation 01/16/18

Change No:

Job No: 170158